

Rail

## **SOLUTION GUIDE**







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## PIONEERING THE POWER THAT MATTERS.

We at Rolls-Royce provide world-class power solutions and complete life-cycle support under our product and solution brand *mtu*. Fully utilizing the potential of digitalization and electrification, we strive to develop climate-neutral drive and power generation solutions that are even cleaner and smarter and thus provide answers to the challenges posed by climate change and the rapidly growing societal demands for energy and mobility. We deliver and service comprehensive, powerful and reliable systems, based on both gas and diesel engines, as well as electrified hybrid systems.

#### A solution provider

mtu systems power the strongest tugboats, the most modern yachts and the biggest land vehicles and provide energy for the world's most important mission-critical applications. With advanced solutions such as microgrids we integrate renewable energies and manage the power needs of our customers.

For over 110 years we have provided innovative solutions for our customers – meeting even the most demanding drive and power requirements. Our products and services span a wide range of applications and power needs, with both standard and customized options.

#### An expert in technology

*mtu* products are known for cutting-edge innovation and technological leadership. That same spirit of innovation inspires our sustainability efforts. Our focus is on developing and implementing system solutions that both maximize efficiency and reduce emissions – which in turn helps to reduce our impact on the environment.

#### A passionate and reliable partner

We at Rolls-Royce spend every day working together with our customers, to deliver engines, systems and complete life-cycle solutions that best fit their needs. We understand that each application is different and has its own specific demands. Our engineers embrace the challenge of finding the perfect solution for your unique power requirements. Every step of the way – from project planning, through design, delivery and commissioning; to the lifetime care of your equipment – we are dedicated to helping you get the most from your *mtu* investment







- I ISO 9001
- 2 ISO 14001
- 3 UIC

### GENERAL SPECIFICATIONS

#### Four-stroke diesel engine for traction

- Direct injection
- Liquid-cooled
- V or In-line configuration
- Suitable for mechanical, hydrodynamic, hydrostatic and electric power transmission

#### **Power Definition**

All power ratings are service standard power in accordance with ISO 3046 and UIC.

Ambient air pressure: 1000 mbar Height above sea level: 100 m Intake air temperature: 25 °C Charge-air coolant temp.: 45 °C

Fuel consumption in accordance with DIN/ISO 3046

#### **Exhaust emission standards**

EU = EU Nonroad Directive 2016/1628

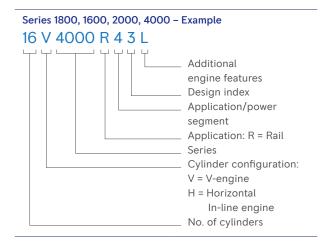
EPA = US Regulation 40 CFR

UIC = International Railway Association

Please note, specifications are subject to change without further notice. All dimensions are approximate, more detailed information is included within installation drawings.

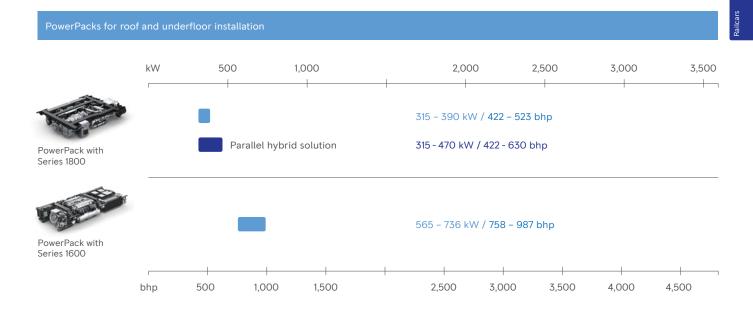
For further information on our rail products please contact your distributor or visit: www.mtu-solutions.com

## EXPLANATION OF THE ENGINE DESIGNATION



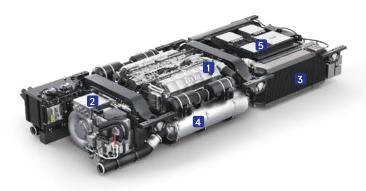
Additional engine features	
Power uprated	L
Speed/power reduced	R
PowerPack	P

### **POWERPACKS**



Drive solutions for railcars, push-pull trains and locomotives

### POWERPACKS FOR RAILCARS

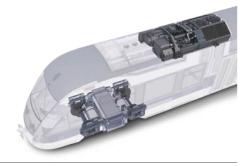


#### mtu PowerPack -

the highly compact, highly integrated solution.

Representation of a diesel-electric *mtu* PowerPack 12V 1600 with aftertreatment system (SCR, DPF and DOC). We have developed a series of individualized solutions involving a range of different frames and will use our extensive experience to find the appropriate solution.

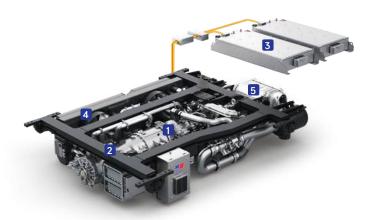
1	Engine	6H 1800
		12V 1600
2	Power transmission	
	Transmission	DM: ZF 6AP 2000R / ZF 6AP
		2500RDH
	Traction generator	Permanent magnet
• • • •		synchronous generator  External excited
		synchronous generator Asynchronous generator
3	Cooling system	Underfloor or roof installation Hydraulic or electrical fan drive
4	Exhaust system	EU Stage IIIA compl. –
		exhaust silencer
		EU Stage IIIB compl. – SCR exhaust
		aftertreatment system
		EU Stage V - SCR plus DPF & DOC
		exhaust aftertreatment system
Ad	dditional scope of supply	
5	On-board	
	power generation	
	Preheating	
	CaPos smart edition	
	Autom. oil	
	replenishment	





Drive solutions for railcars, push-pull trains and locomotives

### HYBRID POWERPACKS FOR RAILCARS

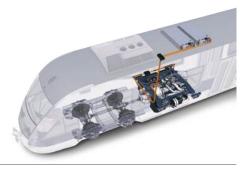


#### Hybrid PowerPack -

the next generation of railcar drive systems.

Representation of a Hybrid PowerPack 6H 1800 with two *mtu* EnergyPacks and with EU Stage V aftertreatment system (SCR, DPF and DOC). A proven hybrid drive system, ready for commercial operation: our modular platform offers customizable drive solutions that can be combined to ensure maximum efficiency, flexibility and sustainability.

1	Engine	6H 1800
2	Power transmission	
	Parallel hybrid	ZF 6 AP 2500R and
		<b>mtu</b> electrical drive
3	Battery system	34,4 kWh per battery
4	Cooling system	Underfloor installation,
		electrical fan drive
5	Exhaust system	EU Stage IIIA compl. –
		exhaust silencer EU Stage IIIB compl. – SCR exhaust
		aftertreatment system
		EU Stage V - SCR plus DPF & DOC
		exhaust aftertreatment system





Underfloor mounting of mtu EnergyPacks

**Solution Guide** 

## UNDERFLOOR AND ROOF INSTALLATION

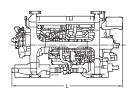


- Horizontally mounted inline engines

PowerPack model		6H 1800 R81P	6H 1800 R82P
Rated power	kW (bhp)	315 (422)	335 (449)
Speed	rpm	1800	1800
Exhaust		EU Stage IIIA	EU Stage IIIA
emissions		compl./EPA	compl./EPA
		Tier3 compl.	Tier3 compl.
Fuel consumption			
at rated power	g/kWh	214	212
••••••	l/h (gal/h)	81.2 (21.5)	85.6 (22.6)
at best point	g/kWh	198	198
Drive systems 1)		DM/DE	DM/DE
PowerPack -			
dimensions & masse	S		
Length (L) 2)	mm	2600 - 4000	2600 - 4000
	(in)	(102.4 - 157.5)	(102.4 - 157.5)
Width (W) 2)	mm	2100 - 2800	2100 - 2800
	(in)	(82.7 - 110.2)	(82.7 - 110.2)
Height (H) <sup>2)</sup>	mm	770 - 850	770 - 850
	(in)	(30.3 - 33.5)	(30.3 - 33.5)
Mass, dry <sup>2)</sup>	kg	2900 - 4000	2900 - 4000
	(lbs)	(6393 - 8819)	(6393 - 8819)
Mass, wet 2)	kg	3050 - 4200	3050 - 4200
	(lbs)	(6724 - 9259)	(6724 - 9259)
Engine main data			
No. of cylinders/arrangement		6/inline	6/inline
Bore/Stroke	mm	128/166	128/166
	(in)	(5.0/6.5)	(5.0/6.5)
Displacement/cyl.	l (cu in)	2.14 (130)	2.14 (130)
Displacement, total	l (cu in)	12.8 (782)	12.8 (782)

<sup>1)</sup> Drive systems: DM = diesel mechanical; DE = diesel electrical

### 315 KW - 390 KW (422 BHP - 523 BHP)





**Solution Guide** 

Dimensions: PowerPacks with standard equipment

6H 1800 R83P	6H 1800 R84P
360 (483)	390 (523)
1800	1800
EU Stage IIIA	EU Stage IIIA
compl./EPA	compl./EPA
Tier3 compl.	Tier3 compl.
212	216
92.0 (24.3)	101.5 (26.8)
198	198
DM/DE	DM/DE
2600 - 4000	2600 - 4000
(102.4 - 157.5)	(102.4 - 157.5)
2100 - 2800	2100 - 2800
(82.7 - 110.2)	(82.7 - 110.2)
770 - 850	770 - 850
(30.3 - 33.5)	(30.3 - 33.5)
2900 - 4000	2900 - 4000
(6393 - 8819)	(6393 - 8819)
3050 - 4200	3050 - 4200
(6724 - 9259)	(6724 - 9259)
6/inline	6/inline
128/166	128/166
(5.0/6.5)	(5.0/6.5)
2.14 (130)	2.14 (130)
12.8 (782)	12.8 (782)

<sup>2)</sup> Depending on scope of supply Further variations on demand

## UNDERFLOOR AND ROOF INSTALLATION

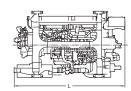


Horizontally mounted inline engines

PowerPack model		6H 1800 R76	6H 1800 R86
	kW (bhp)	315 (422)	375 (503)
Rated power			
Speed	rpm	1800	1800
Exhaust		EU Stage V	EU Stage V
emissions			
Fuel consumption			
at rated power*	g/kWh	205	205
	l/h (gal/h)	77.8 (20.6)	92.6 (24.5)
at best point	g/kWh	191	190
Drive systems 1)		DM/DE/Hybrid	DM/DE/Hybrid
PowerPack -			
dimensions & masse	S		
Length (L) 2)	mm	1479	1479
	(in)	(58.23)	(58.23)
Width (W) 2)	mm	1470	1470
	(in)	(57.87)	(57.87)
Height (H) <sup>2)</sup>	mm	2720	2720
	(in)	(28.35)	(28.35)
Mass, dry 2)	kg	1070	1070
	(lbs)	(2359)	(2359)
Mass, wet 2)	kg	3800 - 5100	3800 - 5100
	(lbs)	(8378 - 11244)	(8378 - 11244)
Engine main data			
No. of cylinders/arra	angement	6/inline	6/inline
Bore/Stroke	mm	128/166	128/166
	(in)	(5.0/6.5)	(5.0/6.5)
Displacement/cyl.	l (cu in)	2.14 (130)	2.14 (130)
Displacement, total	l (cu in)	12.8 (782)	12.8 (782)

#### 1) Drive systems: DM = diesel mechanical; DE = diesel electrical

### 315 KW - 375 KW (422 BHP - 503 BHP)





Dimensions: PowerPacks with standard equipment

### UNDERFLOOR INSTALLATION

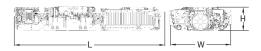


For underfloor installation

PowerPack model		12V 1600 R70P	12V 1600 R70LP
Rated power	kW (bhp)	565 (758)	625 (838)
Speed	rpm	2100	2100
Exhaust		EU Stage IIIB	EU Stage IIIB
emissions		compliant	compliant
Fuel consumption			
at rated power	g/kWh	207	207
	l/h (gal/h)	140.9 (37.2)	155.9 (41.2)
at best point	g/kWh	190	190
Drive systems 1)		DE	DE
PowerPack -			
dimensions & masse	S S		
Length (L) 2)	mm	3900 - 5000	3900 - 5000
	(in)	(153.5 - 196.9)	(153.5 - 196.9)
Width (W) 2)	mm	2100 - 2800	2100 - 2800
	(in)	(82.7 - 110.2)	(82.7 - 110.2)
Height (H) <sup>2)</sup>	mm	850 - 950	850 - 950
	(in)	(31.5 - 37.4)	(31.5 - 37.4)
Mass, dry 2)	kg	4500 - 6500	4500 - 6500
	(lbs)	(9921 - 14330)	(9921 - 14330)
Mass, wet <sup>2)</sup>	kg	4700 - 6750	4700 - 6750
	(lbs)	(10362 - 14881)	(10362 - 14881)
Engine main data			
No. of cylinders/arr	angement	12	12
Bore/Stroke	mm	122/150	122/150
	(in)	(4.8/5.9)	(4.8/5.9)
Displacement/cyl.	l (cu in)	1.75 (107)	1.75 (107)
Displacement, total	l (cu in)	21.0 (1284)	21.0 (1284)

#### 1) Drive systems: DE = diesel electrical

## 565 KW - 700 KW (758 BHP - 939 BHP)



Dimensions: PowerPacks with standard equipment

12V 1600 R80P	12V 1600 R80LP	
660 (885)	700 (939)	
1900	1900	
EU Stage IIIB	EU Stage IIIB	
compliant	compliant	
200	200	
159.0 (42.0)	168.7 (44.6)	
191	191	
DE	DE	
7000 5000	7000 5000	
3900 - 5000	3900 - 5000	
(153.5 - 196.9)	(153.5 - 196.9)	
2100 - 2800	2100 - 2800	
(82.7 - 110.2)	(82.7 - 110.2)	
850 - 950	850 - 950	
(31.5 - 37.4)	(31.5 - 37.4)	
4500 - 6500	4500 - 6500	
(9921 - 14330)	(9921 - 14330)	
4700 - 6750	4700 - 6750	
(10362 - 14881)	(10362 - 14881)	
	10	
12	12	
122/150	122/150	
(4.8/5.9)	(4.8/5.9)	
1.75 (107)	1.75 (107)	
21.0 (1284)	21.0 (1284)	

<sup>2)</sup> Depending on scope of supply Further variations on demand

### UNDERFLOOR INSTALLATION

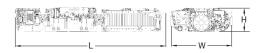


For underfloor installation

PowerPack model		12V 1600 R71	12V 1600 R71L
	L-\ A / /  -   \		
Rated power	kW (bhp)	565 (758)	625 (838)
Speed	rpm	1900	1900
Exhaust		EU Stage V	EU Stage V
emissions			
Fuel consumption			
at rated power	g/kWh	192	190
	l/h (gal/h)	130.7 (34.5)	143.1 (37.8)
at best point	g/kWh	184	183
Drive systems 1)		DE	DE
PowerPack -			
dimensions & masse	S		
Length (L) 2)	mm	3900 - 5000	3900 - 5000
	(in)	(153.5 - 196.9)	(153.5 - 196.9)
Width (W) 2)	mm	2100 - 2800	2100 - 2800
	(in)	(82.7 - 110.2)	(82.7 - 110.2)
Height (H) <sup>2)</sup>	mm	850 - 950	850 - 950
	(in)	(31.5 - 37.4)	(31.5 - 37.4)
Mass, dry 2)	kg	4500 - 6500	4500 - 6500
	(lbs)	(9921 - 14330)	(9921 - 14330)
Mass, wet 2)	kg	4700 - 6750	4700 - 6750
	(lbs)	(10362 - 14881)	(10362 - 14881)
Engine main data			
No. of cylinders/arrangement		12	12
Bore/Stroke	mm	122/150	122/150
	(in)	(4.8/5.9)	(4.8/5.9)
Displacement/cyl.	l (cu in)	1.75 (107)	1.75 (107)
Displacement, total	l (cu in)	21.0 (1284)	21.0 (1284)

<sup>1)</sup> Drive systems: DE = diesel electrical

## 565 KW - 736 KW (758 BHP - 987 BHP)



Dimensions: PowerPacks with standard equipment

12V 1600 R81L	12V 1600 R91	
700 (939)	736 (987)	
1900	1900	
EU Stage V	EU Stage V	
191	192	
161.1 (42.6)	170.3 (45.0)	
183	183	
DE	DE	
4100 - 5350	4100 - 5350	
(161.4 - 210.6)	(161.4 - 210.6)	
2100 - 2800	2100 - 2800	
(82.7 - 110.2)	(82.7 - 110.2)	
850	850	
(31.5)	(31.5)	
4500 - 6500	4500 - 6500	
(9921 - 14330)	(9921 - 14330)	
4700 - 6750	4700 - 6750	
(10362 - 14881)	(10362 - 14881)	
40	10	
12	12	
122/150	122/150	
(4.8/5.9)	(4.8/5.9)	
1.75 (107)	1.75 (107)	
21.0 (1284)	21.0 (1284)	

<sup>2)</sup> Depending on scope of supply Further variations on demand

#### Performance overview

### ENGINES AND SYSTEM SOLUTIONS

\* For rail specific usage please contact your local partner



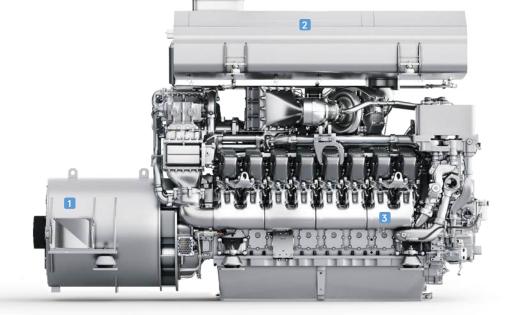
Drive solutions for push-pull trains and locomotives

### SYSTEM SOLUTIONS WITH SERIES 4000: ALL-ROUND OVERACHIEVERS

To characterize the *mtu* system solutions with Series 4000 as overachievers is almost an understatement. Talk about durability, dependability and clean operational efficiency. Since 1996, these diesel engines have been installed in well over 3,000 railway applications worldwide.

#### mtu system solutions with Series 4000 benefits

- Simple, single-frame engine and generator installation
- Perfect system component integration based on:
  - Complete torsional vibration analysis for the entire system
  - Calculation of vibration impact on locomotive performance
  - Optimized engine and generator alignment
- Excellent efficiency through common rail fuel injection and advanced engine control
- Superb emissions values: eliminates over 90% of particulates
- Development, commissioning and service warranty all handled by one source



- 1 Generator
- 2 Exhaust gas aftertreatment solution
- 3 Engine

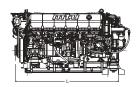
## FOR PUSH-PULL TRAINS AND LOCOMOTIVES

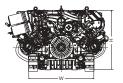


- For new locomotives or repowering
- Economical space requirements

Engine model		12V 1600 R70	12V 1600 R70L
Rated power	kW (bhp)	565 (757)	625 (838)
Speed	rpm	2100	2100
Exhaust		EU Stage IIIB	EU Stage IIIB
emissions			
Fuel consumption			
at rated power	g/kWh	207	207
	l/h (gal/h)		
at best point	g/kWh	190	190
Engines -			
dimensions & masse	S S		
Length (L)	mm (in)	1531 (60.3)	1531 (60.3)
Width (W)	mm (in)	1394 (54.9)	1394 (54.9)
Height (H)	mm (in)	850 (33.5)	850 (33.5)
Mass, dry	kg (lbs)	2280 (5027)	2280 (5027)
Mass, wet	kg (lbs)	2390 (5269)	2390 (5269)
Engine main data			
No. of cylinders		12	12
Bore/Stroke	mm	122/150	122/150
	(in)	(4.8/5.9)	(4.8/5.9)
Displacement/cyl.	l (cu in)	1.75 (107)	1.75 (107)
Displacement, total	l (cu in)	21 (1284)	21 (1284)

### 565 KW - 700 KW (757 BHP - 952 BHP)





Dimensions: Engines with standard equipment

12V 1600 R80	12V 1600 R80L	12V 1600 R71	12V 1600 R71L
660 (885)	700 (952)	565 (757)	625 (838)
1900	1900	1900	1900
EU Stage IIIB	EU Stage IIIB	EU Stage V	EU Stage V
200	200	207	190
191	191	190	183
1531 (60.3)	1531 (60.3)	1531 (60.3)	1531 (60.3)
1394 (54.9)	1394 (54.9)	1394 (54.9)	1394 (54.9)
850 (33.5)	850 (33.5)	850 (33.5)	850 (33.5)
2280 (5027)	2280 (5027)	2336 (5150)	2336 (5150)
2390 (5269)	2390 (5269)	2447 (5395)	2447 (5395)
12	12	12	12
122/150	122/150	122/150	122/150
(4.8/5.9)	(4.8/5.9)	(4.8/5.9)	(4.8/5.9)
1.75 (107)	1.75 (107)	1.75 (107)	1.75 (107)
21 (1284)	21 (1284)	21 (1284)	21 (1284)

## FOR PUSH-PULL TRAINS AND LOCOMOTIVES



- For new locomotives or repowering
- Economical space requirements

Engine model		12V 1600 R81L	12V 1600 R91
Rated power	kW (bhp)	700 (952)	736 (987)
Speed	rpm	1900	1900
Exhaust			
emissions		EU Stage V	EU Stage V
Fuel consumption			
at rated power	g/kWh	191	192
	l/h (gal/h)	_	_
at best point	g/kWh	183	183
Engines -			
dimensions & masse	S		
Length (L)	mm (in)	1531 (60.3)	1531 (60.3)
Width (W)	mm (in)	1394 (54.9)	1394 (54.9)
Height (H)	mm (in)	850 (33.5)	850 (33.5)
Mass, dry	kg (lbs)	2336 (5150)	2336 (5150)
Mass, wet	kg (lbs)	2447 (5395)	2447 (5395)
Engine main data			
No. of cylinders		12	12
Bore/Stroke	mm	122/150	122/150
	(in)	(4.8/5.9)	(4.8/5.9)
Displacement/cyl.	l (cu in)	1.75 (107)	1.75 (107)
Displacement, total	l (cu in)	21 (1284)	21 (1284)

- 1) EU IIIA type approved, UIC IIIA certificate available
- 2) For rail specific usage please contact your local partner.

### 700 KW - 1200 KW (952 BHP - 1609 BHP)





Dimensions: Engines with standard equipment

12V 2000 C66R <sup>2)</sup>	8V 4000 R43	16V 2000 S96 <sup>2)</sup>	8V 4000 R43L
783 (1050)	1000 (1341)	1163 (1560)	1200 (1609)
1800	1800	2100	1800
Emission	EU Stage IIIA	Emission	EU Stage IIIA
optimized w/o	compliant 1)/	optimized w/o	compliant 1)/
certificate	UIC IIIA	certificate	UIC IIIA
200	206	209	206
_	248.2 (65.6)	_	297.8 (78.7)
198	194	195	194
2030 (80)	2000 (78.7)	2370 (94)	2000 (78.7)
1280 (50)	1565 (61.6)	1280 (50)	1565 (61.6)
1460 (57)	1860 (73.2)	1480 (58)	1860 (73.2)
2950 (6500)	5270 (11618)	3350 (7385)	5270 (11618)
3135 (6910)	5610 (12368)	3600 (3935)	5610 (12368)
12	8	16	8
135/165	170/210	135/165	170/210
(5.3/6.2)	(6.7/8.3)	(5.3/6.2)	(6.7/8.3)
2.23 (136)	4.77 (291)	2.23 (136)	4.77 (291)
26.8 (1633)	38.1 (2327)	35.7 (2177)	38.1 (2327)

## FOR PUSH-PULL TRAINS AND LOCOMOTIVES

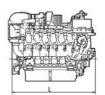


- Well differentiated choice of engines spanning wide range of power outputs
- High power-to-weight ratios for lightweight trains

Engine model		12V 4000 R43	12V 4000 R43L
Rated power	kW (bhp)	1500 (2012)	1800 (2414)
Speed	rpm	1800	1800
Exhaust		EU Stage IIIA	EU Stage IIIA
emissions		compliant 1)/	compliant 1)/
		UIC IIIA	UIC IIIA
Fuel consumption			
at rated power	g/kWh	205	210
	l/h (gal/h)	370.5 (97.9)	455.4 (120.3)
at best point	g/kWh	192	190
Engines -			
dimensions & masse	S S		
Length (L)	mm (in)	2386 (93.9)	2386 (93.9)
Width (W)	mm (in)	1562 (61.5)	1562 (61.5)
Height (H)	mm (in)	2015 (79.3)	2015 (79.3)
Mass, dry	kg (lbs)	6613 (14579)	6613 (14579)
Mass, wet	kg (lbs)	7080 (15609)	7080 (15609)
Engine main data			
No. of cylinders		12	12
Bore/Stroke	mm	170/210	170/210
	(in)	(6.7/8.3)	(6.7/8.3)
Displacement/cyl.	l (cu in)	4.77 (291)	4.77 (291)
Displacement, total	l (cu in)	57.2 (3491)	57.2 (3491)

<sup>1)</sup> EU IIIA type approved, UIC IIIA certificate available

### 1500 KW - 1800 KW (2012 BHP - 2414 BHP)





Dimensions: Engines with standard equipment

## FOR PUSH-PULL TRAINS AND LOCOMOTIVES



- Well differentiated choice of engines spanning wide range of power outputs
- High power-to-weight ratios for lightweight trains
- Meeting emissions regulations EU Stage V

Engine model		12V 4000 R64	12V 4000 R84
Rated power	kW (bhp)	1500 (2012)	1800 (2414)
Speed	rpm	1800	1800
Exhaust		EU Stage IIIB	EU Stage IIIB
emissions		compliant,	compliant,
		EU Stage V	EU Stage V
Fuel consumption			
at rated power	g/kWh	203	202
	l/h (gal/h)	366.9 (96.9)	438.1 (115.7)
at best point	g/kWh	193	193
Engines -			
dimensions & masse	S		
Length (L)	mm (in)	2670 (105.1)	2670 (105.1)
Width (W)	mm (in)	1696 (66.8)	1696 (66.8)
Height (H)	mm (in)	2001 (78.8)	2001 (78.8)
Mass, dry	kg (lbs)	7700 (16976)	7700 (16976)
Mass, wet	kg (lbs)	8200 (18078)	8200 (18078)
Engine main data			
No. of cylinders		12	12
Bore/Stroke	mm	170/210	170/210
	(in)	(6.7/8.3)	(6.7/8.3)
Displacement/cyl.	l (cu in)	4.77 (291)	4.77 (291)
Displacement, total	l (cu in)	57.2 (3491)	57.2 (3491)

### 1500 KW - 1800 KW (2012 BHP - 2414 BHP)





Dimensions: Engines with standard equipment

12V 4000 R54
1800 (2414)
1800
EPA Tier 3
compliant
199
431.6 (114.0)
195
2670 (105.1)
1696 (66.8)
2001 (78.8)
7700 (16976)
8200 (18078)
12
170/210
(6.7/8.3)
4.77 (291)
57.2 (3491)

## FOR PUSH-PULL TRAINS AND LOCOMOTIVES

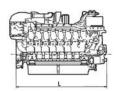


- Cutting-edge technology with built-in potential
- Uniquely low emissions and consumption
- Market leader in its class for European diesel locomotives

Engine model		16V 4000 R43R	16V 4000 R43
Rated power	kW (bhp)	2000 (2682)	2200 (2950)
Speed	rpm	1800	1800
Exhaust		EU Stage IIIA	EU Stage IIIA
emissions		compliant 1)/	compliant 1)/
		UIC IIIA	UIC IIIA
Fuel consumption			
at rated power	g/kWh	207	206
	l/h (gal/h)	498.8 (131.8)	546.0 (144.3)
at best point	g/kWh	196	196
Engines -			
dimensions & masse	S		
Length (L)	mm (in)	2865 (112.8)	2865 (112.8)
Width (W)	mm (in)	1562 (61.5)	1562 (61.5)
Height (H)	mm (in)	2015 (79.3)	2015 (79.3)
Mass, dry	kg (lbs)	7930 (17483)	7930 (17483)
Mass, wet	kg (lbs)	8510 (18761)	8510 (18761)
Engine main data			
No. of cylinders		16	16
Bore/Stroke	mm	170/210	170/210
	(in)	(6.7/8.3)	(6.7/8.3)
Displacement/cyl.	l (cu in)	4.77 (291)	4.77 (291)
Displacement, total	l (cu in)	76.3 (4654)	76.3 (4654)

<sup>1)</sup> EU IIIA type approved, EU Stage IIIA certificate available

### 2000 KW - 2400 KW (2682 BHP - 3218 BHP)





Dimensions: Engines with standard equipment

2400 (3218)
1800
EU Stage IIIA
compliant 1)/
UIC IIIA
205
592.8 (156.6)
196
2865 (112.8)
1562 (61.5)
2015 (79.3)
7930 (17483)
8510 (18761)
16
170/210
(6.7/8.3)
4.77 (291)
76.3 (4654)

16V 4000 R43L

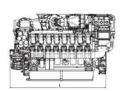
## FOR PUSH-PULL TRAINS AND LOCOMOTIVES



- Cutting-edge technology with built-in potential
- Uniquely low emissions and low consumption
- Meeting emissions regulations EU Stage V

Engine model		16V 4000 R64	16V 4000 R74
Rated power	kW (bhp)	2000 (2682)	2200 (2950)
Speed	rpm	1800	1800
Exhaust		EU Stage IIIB	EU Stage IIIB
emissions		compliant,	compliant,
		EU Stage V	EU Stage V
Fuel consumption			
at rated power	g/kWh	201	202
	l/h (gal/h)	484.3 (128.0)	535.4 (141.5)
at best point	g/kWh	190	190
Engines -			
dimensions & masse	S		
Length (L)	mm (in)	3140 (123.6)	3140 (123.6)
Width (W)	mm (in)	1696 (66.8)	1696 (66.8)
Height (H)	mm (in)	2001 (78.8)	2001 (78.8)
Mass, dry	kg (lbs)	9050 (19952)	9050 (19952)
Mass, wet	kg (lbs)	9670 (21319)	9670 (21319)
Engine main data			
No. of cylinders		16	16
Bore/Stroke	mm	170/210	170/210
	(in)	(6.7/8.3)	(6.7/8.3)
Displacement/cyl.	l (cu in)	4.77 (291)	4.77 (291)
Displacement, total	l (cu in)	76.3 (4654)	76.3 (4654)

### 2000 KW - 2400 KW (2682 BHP - 3218 BHP)





Dimensions: Engines with standard equipment

16V 4000 R84	16V 4000 R54
2400 (3218)	2400 (3218)
1800	1800
EU Stage IIIB	EPA Tier 3
compliant,	compliant
EU Stage V	
199 575.4 (152.0)	199 575.4 (152.0)
190	195
3140 (123.6)	3140 (123.6)
1696 (66.8)	1696 (66.8)
2001 (78.8)	2001 (78.8)
9050 (19952)	9050 (19952)
9670 (21319)	9670 (21319)
16	16
170/210	170/210
(6.7/8.3)	(6.7/8.3)
4.77 (291)	4.77 (291)
76.3 (4654)	76.3 (4654)

### FOR PUSH-PULL TRAINS AND LOCOMOTIVES

**Solution Guide** 

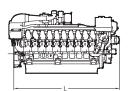


- Outstanding power density. Unbeaten power-to-weight ratio
- Up to 3,300 kW for 4-axle locomotives and 6-axle locomotives

Engine model		20V 4000 R43	20V 4000 R63R
Rated power	kW (bhp)	2700 (3621)	2700 (3621)
Speed	rpm	1800	1800
Exhaust		EU Stage IIIA	EU Stage IIIA
emissions		compliant 1)/	compliant/
		UIC IIIA	UIC IIIA
Fuel consumption			
at rated power	g/kWh	208	204
	l/h (gal/h)	676.6 (178.8)	663.6 (175.3)
at best point	g/kWh	194	194
Engines -			
dimensions & masse	S		
Length (L)	mm (in)	3335 (131.3)	3592 (141.4)
Width (W)	mm (in)	1562 (61.5)	1570 (61.8)
Height (H)	mm (in)	2015 (79.3)	2015 (79.3)
Mass, dry	kg (lbs)	9860 (21738)	10400 (22928)
Mass, wet	kg (lbs)	10520 (23193)	11070 (24405)
Engine main data			
No. of cylinders		20	20
Bore/Stroke	mm	170/210	170/210
	(in)	(6.7/8.3)	(6.7/8.3)
Displacement/cyl.	l (cu in)	4.77 (291)	4.77 (291)
Displacement, total	l (cu in)	95.3 (5818)	95.3 (5818)

<sup>1)</sup> EU IIIA type approved, EU Stage IIIA certificate available

### 2700 KW - 3300 KW (3621 BHP - 4425 BHP)





Dimensions: Engines with standard equipment

20V 4000 R43L	20V 4000 R63	20V 4000 R63L
3000 (4023)	3000 (4023)	3300 (4425)
1800	1800	1800
EU Stage IIIA	EU Stage IIIA	EU Stage IIIA
compliant 1)/	compliant/	compliant/
UIC IIIA	UIC IIIA	UIC IIIA
210	206	206
759.0 (200.5)	744.6 (196.7)	819.0 (216.4)
194	197	195
3335 (131.3)	3592 (141.4)	3592 (141.4)
1562 (61.5)	1570 (61.8)	1570 (61.8)
2015 (79.3)	2015 (79.3)	2015 (79.3)
9860 (21738)	10400 (22928)	10400 (22928)
10520 (23193)	11070 (24405)	11070 (24405)
20	20	20
170/210	170/210	170/210
(6.7/8.3)	(6.7/8.3)	(6.7/8.3)
4.77 (291)	4.77 (291)	4.77 (291)
95.3 (5818)	95.3 (5818)	95.3 (5818)

#### References

# DIESEL ENGINES AND POWERPACKS IN RAILCARS/PUSH-PULL TRAINS AND LOCOMOTIVES

#### Locomotives

Siemens Mobility EuroRunner, Vectron DE and Dual Mode 1500 - 2400 kW / 2012 - 3218 bhp



CNR Dalian DL class 1 x 2700 kW



Vossloh DE12 and DE18 *mtu* Series 4000 diesel engine 1200 - 1800 kW / 1609 - 2413 bhp



**CZ LOKO** 2200 kW / 2950 bhp



CRRC mtu 16V 4000 R43 diesel engines 2200 kW / 2950 bhp



#### Railcars



Alstom Lint 2x *mtu* PowerPack Series 1800 390 kW / 523 bhp



PESA Link *mtu* PowerPack 565 - 736 kW / 758 - 987 bhp



CAF *mtu* PowerPack Series 1800 375-390 kW / 503-523 bhp



mtu Hybrid PowerPack Series 1800 315 kW / 422 bhp (mechanical) 150 kW / 201 bhp (electrical)



RZD and Serbian Railway *mtu* PowerPack Series 1800 360 kW / 483 bhp

#### References

# DIESEL ENGINES AND POWERPACKS FOR SPECIAL-PURPOSE RAIL VEHICLES

- Individual traction system solutions
- Flexibility in design and installation

Remote-controlled shunter



 Emissions optimized engines for tunnel operations with particle filter/exhaust catalyst



Rotary Snow-Plow

Fire fighting and rescue train



Auxiliary locomotive for tunnel operations



Railroad inspection vehicle



Further appplications with *mtu* system solutions are e.g.:

- Locomotives for underground railways
- Mountain railways



Grinding train



Track layer



Rail crane



Overhead line inspection railcar

#### Repowering solutions

### ECONOMIC ALTERNATIVES.

Repowering existing railcars and locomotives with *mtu* engines is an economically sound alternative to new purchases. Installing a modern mtu diesel engine and systems offers many benefits, including low fuel consumption, reduced downtime, long service intervals and low maintenance. They can significantly reduce operating costs and optimize economic value.

Repowering solutions for locomotives and railcars offer a tried and tested economic alternative to placing a new order with four positive effects:

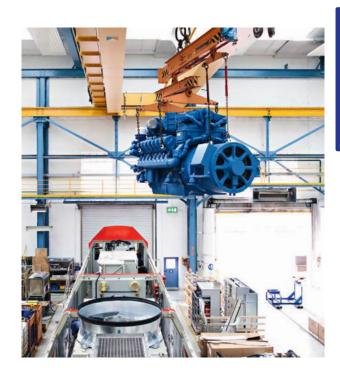
- Using a modern diesel engine reduces operating and maintenance costs while maximizing the economic benefits.
- Legally stipulated exhaust gas emission standards are met and noise levels significantly reduced.
- Vehicle availability and reliability are brought up to the level of a new vehicle.
- The cost of investment is considerably lower than a new vehicle

Following conversion, the reduced operating costs enable many potential savings:

- Reduction in fuel costs.
- Extended maintenance intervals and minimized costs thanks to new maintenance concept.
- Legal requirements are met by proven combustion technology; lower fuel and oil consumption lead to reduced pollutant emissions, thus benefitting the environment.
- Lower investment costs through reduced reserve locomotive stock.
- Limited downtime thanks to high availability and reliability.

As a rail industry partner with extensive experience, we not only repower engines, but also provide a comprehensive package of other support services:

- From the design phase to drive system implementation active support and professional engineering at all stages of the repowering project.
- Supply of the latest, extensively tested engines and PowerPacks featuring compact designs and excellent power-to-weight ratios enabling easy installation, even of higher outputs without permissible axle loads being exceeded.

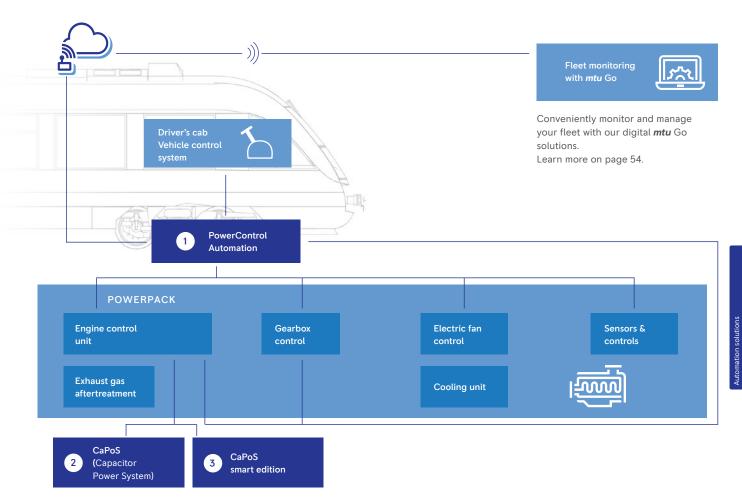


#### **Automation solutions**

### DRIVE SYSTEM CONTROL.

Serving as the operational brain, the PowerControl Automation system monitors and controls the drive system, its components.

PowerControl Automation continually monitors the entire drive system, ensuring maximum drive power availability while optimizing performance efficiency, fuel consumption and emissions reduction – for all types of railcars and in all types of climatic environments.



#### Automation solutions

## ENHANCED AUTOMATION FUNCTIONS.

Designed as a modular platform that easily integrates with wide-ranging rail drive control systems, PowerControl Automation functions can be further enhanced with the optional systems CaPoS and CaPoS smart edition.

#### CaPoS

Innovatively optimizing cold start-up behaviour, the capacitor power system CaPoS marks a great improvement over conventional starter batteries.

#### PowerControl **Automation system** Automation Descriptions Lets you digitally monitor and maximize the performance and safety of your entire fleet. Advantages at a glance - Complete, highconnectivity automation control solution - Easy to integrate and scalable for wide-ranging applications - For new rolling stock and repowering - Monitors all critical operational functions of the entire PowerPack Available for rail engines and PowerPacks: Series 1600, 1800 & 4000

#### Implemented safety functions

#### SIL 1



SIL 2

- Avoidance of unwanted traction
- Protection against overspeeds
- Safe shutdown of the PowerPack, if required (Emergency stop)
- Safe uncoupling

#### CaPoS smart edition

Featuring an integrated starter with 24V onboard, the CaPoS smart edition is ideal for the heavy duty start-up tasks of Series 1600, 1800 and 4000 engines.



CaPoS (Capacitor Power System)



CaPoS smart edition



Sec. 35

Innovatively optimizes cold start-up behaviour, replacing conventional starter batteries.

Capacitor power system designed specifically for heavy duty tasks such as 24V DC starting sequences.

- Optimized coldstarting properties
- Autonomous, modular and maintenance-free design
- Low lifecycle costs
- Electrical system voltage:16V DC 154V DC
- CAN interface

- Stand-alone component with integral charger
- Optimized coldstarting capabilities
- Autonomous, modular and maintenance-free design
- Low lifecycle costs
- 24V DC onboard voltage
- Integrated DC-/DC converter for automatic recharging
   IP66 protection
- For Locomotives

For PowerPacks

mtu Service solutions

## **mtu** SERVICE SOLUTIONS – A LIFETIME OF VALUE

Our service solutions for engines and drive systems are designed to maximize performance, extend life, and provide expert support. These solutions are categorized into three main value propositions: Secure, Sustain, and Support.



Enjoy peace of mind with maximizing asset performance and reducing operational risks

- Extended coverage
- mtu ValueCare Agreements
- Digital solutions



## Extending equipment life and reducing costs while protecting the environment

- Reman/overhaul solutions
- New exchange engine
- Upgrades and refits





## Expert service from a reliable partner to keep operations running smoothly

- Support services
- Genuine spare parts& consumables
- Training
- Maintenance & repair

#### Extended coverage

## PROTECT YOUR INVESTMENT



mtu engines and systems —backed by extended coverage provide invaluable peace of mind beyond the standard warranty.

With extended coverage, you can be assured that the costs of unplanned repairs are covered, with service performed by *mtu*-certified technicians — upholding resale value and ensuring long-term confidence in your *mtu* investment.

#### Avoid the unexpected

Extended coverage protects you from the cost of unexpected repairs beyond your standard warranty, with professional service from *mtu*-certified technicians and coverage tailored to your needs. Packages can also be extended up to five years and are fully transferable, enhancing resale value. Coverage includes all materials and labor for troubleshooting, fault clearance, and corrective services to engines and on-engine electronics (excluding gearbox, alternators or similar components). To ensure maximum quality, all repairs are conducted using only genuine *mtu* parts.

#### Your benefits:



Flexible options and local support to suit your needs (e.g. operating hours)



100 % genuine parts amd components



Protection against unexpected repair costs

#### **mtu** ValueCare Agreements

## PROTECT YOUR INVESTMENT



You've got a tough job. Get the power, performance and peace of mind to get it done right with *mtu* ValueCare Agreements — tailored support throughout the life of your equipment.

In your world, every second counts. Our digitally connected propulsion systems, wrapped in ValueCare Agreements, make it easy to keep your business running smoothly and reduce total cost of ownership by maximizing uptime, optimizing lifecycle costs and helping you avoid equipment-related business disruptions through preventive maintenance. That's why it pays to plan ahead by investing in a superior *mtu* system and protecting it with our ValueCare Agreement.

Tailored solutions to move your business forward:



#### Bronze

Covers proactive delivery of preventive parts at a fix rate to ensure parts availability and price stability



#### Silver

Covers preventive and corrective maintenance to avoid unexpected maintenance costs



#### Gold

Includes an operational uptime commitment for maximum availability

#### mtu ValueCare Agreements helps you

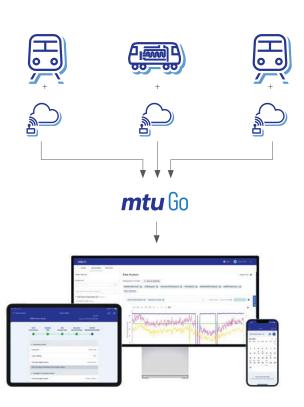
- Increase operational uptime
- Guarantee parts availability and service quality
- Predict equipment-related costs
- Optimize maintenance planning
- Connect to us, 24/7
- Attain peace of mind

#### Digital solutions

### YOUR POWER. YOUR SERVICE. CONNECTED.



Rail applications have great demands on engines and drive systems. Ensuring that propulsions are constantly available for optimum use, means making the right maintenance decisions. Our digital solutions enable you to keep track of operating hours, system alarms and maintenance schedules so you can plan service intervals more effectively.





Delivering actionable insights through digital solutions



Connect all your equipment
Data collection from your fleet, asset, system
and engine



**Asset Management** 

Access comprehensive real-time and recent performance data for all assets worldwide, conveniently from one centralized platform



Equipment Health Management Digital solutions for your detailed data analysis on necessary actions

mtu Go links your data with our engineering knowledge and experience from thousands of other assets in one global view to provide insights that enrich your business. For details, please scan the QR Code or visit www.mtu-go.com



#### Reman/overhaul solutions

## EXCHANGE AND SAVE.



Factory remanufactured products deliver the same high standards of performance, service life and quality as new products, along with identical warranty coverage – at a fraction of the cost. And with design and model-related updates, they also feature similar technological advancements. Developed by R&D engineers, the remanufacturing process saves you time and money, while benefiting the environment through the reuse of materials. To help you work efficiently, a wide range of remanufactured parts, engines and systems are available worldwide.

#### Reduce lifecycle costs

As you evaluate your long-term power needs, you must consider a variety of factors. Factory remanufactured products are a smart solution, helping you to reduce the total lifecycle cost of your equipment.

#### Save time

Factory remanufactured products put your equipment back to work faster than an overhaul, which reduces downtime, service time and indirect costs such as storage.

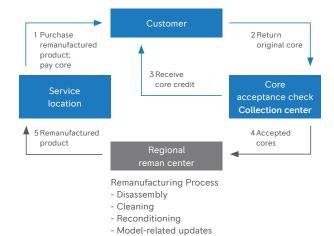
#### Our maintain standards

All products are remanufactured/overhauled to our strict standards by certified technicians at our regional centres. We remanufacture/overhaul parts, engines and/or systems to both original and upgraded factory specifications.

#### Protect the environment

Since remanufacturing is an efficient use of resources and energy, factory remanufactured products benefit the environment as well.

#### **Exchange Process**



and assembly

- Quality check (including

dynamometer test)

- Customer purchases
   remanufactured product
   from local service partner
   and pays the core deposit.
- 2 Customer's original core is returned to collection center by local service partner for core acceptance check.
- 3 Customer receives core credit based on the core's technical condition.
- 4 Accepted cores are sent to regional reman centers, where the remanufacturing process takes place.
- 5 Remanufactured products are delivered to our service partners and made available for purchase.







Support services

## YOUR LOCAL SUPPORT - WORLDWIDE



The most important part of your propulsion system isn't a part at all — it's your local service team. With more than 1,200 service locations worldwide — backed by regional Parts Logistics Centers in Europe, Asia and America — you can count on responsive support by expert technicians, wherever work takes you. To find your local service partner, visit www.mtu-solutions.com.

#### Expert service from a reliable partner

On-Demand Support—including professional inspections and preventive maintenance recommendations from us—helps you identify and address problems early, save on repairs or unexpected downtime, and optimize your equipment's performance and longevity. Inspections include visual assessment, test run and leak check, on-site oil and coolant analysis, diagnostic evaluation and reporting.

#### Always on call, 24/7

Whether it's connecting you with a local service partner or assigning an urgent problem to a dedicated team of our experts, we're ready to assist you — wherever you are, whatever you need.

Europe, Middle East, Africa +49 7541 90-77777 Asia/Pacific +65 6860 9669 North and Latin America +1 248 560 8888 info@ps.rolls-royce.com

#### **Emission reduction solutions**

## SERIES EMISSIONS CERTIFICATIONS.

- \* EU IIIA type approved. Under special preconditions certification available on request.
- \*\* For rail specific usage please contact your local partner.

Engine model	Emissions standards								
	Emission optimized w/o certificate	UIC IIIA	EU Stage IIIA compliant		EU Stage IIIB compliant	EU Stage V	EPA Tier 3 compliant	EU Nonroad St V (2016/1628) + EPA Nonroad T4	
PowerPacks for roof & underfloor installations									
PowerPack Series 1800			•		•	•	•		
PowerPack Series 1600					•				
System solutions & engines for engine room installation									
Series 1300**								•	
Series 1500**								•	
Series 1600					•	•			
12V/16V 2000**	•								
8V/12V/16V/20V 4000 R43*			•						
20V 4000 R63		•	•						
12V/16V 4000 R54							•		
12V/16V 4000 R64/74/84					•	•			

#### Emission reduction solutions

## CLEAN EFFICIENCY. KEY GREEN TECHNOLOGIES.

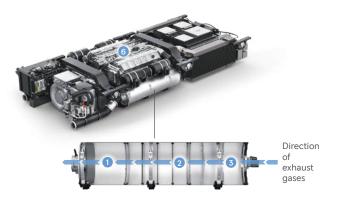
Our advanced emission reduction solutions combine key technologies to meet current and future emissions standards as well as reduce fuel consumption. They are designed to ensure smooth system component interaction and clean operational efficiency.



Example based on the Series 4000: EU Stage IIIB and V with DPF and DOC. IIIA w/o aftertreatment.

#### 1 Selective catalytic reduction (SCR)

Our SCR solution removes up to 90 percent of nitrogen oxide from exhaust gas. A closed-loop control system prevents ammonia slip during operation. Its fuel and space-efficient design is also very maintenance friendly.



Example based on the PowerPack Series 1600:

EU Stage IIIB with SCR,

EU Stage V with SCR plus DPF and DOC

#### 2 Diesel particulate filter (DPF)

Our diesel particulate filters reduce soot emissions to levels that, in some cases, are well below statutory limits.

#### 3 Diesel oxidation catalyst (DOC)

Easy to install and highly effective in the breakdown of exhaust pollutants – our diesel oxidation catalysts exceed regulatory standards.

#### 4 Two-stage turbocharging

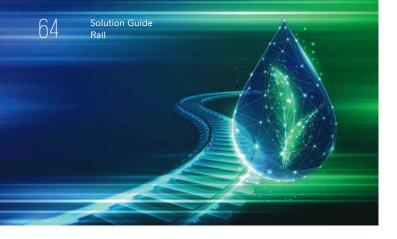
With our two-stage turbocharging, engines achieve high output across a wide speed range and superb fuel efficiency. Their space-saving engine integration offers additional benefits.

#### 5 Exhaust gas recirculation (EGR)

Modern EGR solutions can reduce nitrogen oxide generation within the cylinder by more than 40%. We have designed a highly compact one that integrates all EGR components. It enables the cost-effective upgrade of rail vehicles for compliance with new emissions standards.

#### 6 Common rail injection

Our common rail injection solutions have been enhancing rail engine combustion processes for over 20 years already, making them especially clean and economical.



**Emission reduction solutions** 

## HVO - YOUR FAST TRACK TICKET TO LOWER EMISSIONS



#### Lower emissions

With HVO, you can signficantly reduce your emissions already today using your existing  $\it mtu$  diesel engines. Take a look at our numbers: Up to 90% reduction for CO $_2$ , ~40% reduction for particle matter (~50-80% PM reduction in power generation applications) and ~8% reduction for NO $_x$ .



#### No power loss

Our tests with HVO confirm that *mtu* engines perform equally as well when using HVO (as compared to fossil diesel) in terms of maximum power, load acceptance and fuel consumption.



#### Shelf life

The storage stability of pure HVO (without 1st gen. biodiesel = FAME) is significantly better than that of pure FAME, HVO/FAME mixtures or even fossil diesel, making it even more attractive to emergency power system operators.



#### Drop-in Fuel

HVO is a drop-in fuel, which means that there are generally no adaptions needed to the diesel genset hardware and software (fuel can be blended with fossil diesel in all proportions or pure – 100% concentration).

HVO belongs to the group of paraffinic diesel fuels (EN15940 & ASTM D975). This renewable fuel is produced by hydrotreatment process and is already tested and approved for many *mtu* engines and systems. With HVO you can save significantly on emissions already today using your existing diesel systems.



#### **Properties**

HVO is a clear and colourless liquid with a density slightly below that of diesel. Therefore, HVO exhibits a higher cetane number, when compared to the fossil counterpart and thus burns more efficiently, cleanly and with significantly reduced soot production.

#### Availability

The excellent ISCC-certified HVO product of our fuel supply partner Neste called "Neste MY Renewable Diesel" is available in Germany, Finland, the Baltic countries, Sweden, Denmark, Belgium, the Netherlands and the US.

#### Production

HVO as a fuel is obtained by processing organic materials such as vegetable oils, animal fats or cultivated food crops. In the production from plant materials, an almost closed carbon cycle is created. As a plant, the raw material absorbs  $\rm CO_2$  from the atmosphere and thus reduces the effect on the  $\rm CO_2$  balance through subsequent use in the combustion engine.

### **EXHAUST EMISSIONS**

Many countries have implemented environmental legislation to protect people from consequences of polluted air. For this reason an increasing number of countries regulate emissions from specific mobile and stationary sources.

Emission standards may apply internationally, nationally and/or for specific areas. The enforcement of an emission legislation may depend for example on the area where the equipment is used and the way it is operated. The emission legislations may be categorized by power range and/or cylinder capacity.

Emission legislations generally require a type approval which states compliance. Stationary applications may require on-site approvals (on-site emission test) depending on the particular emission legislation.

Please find as follows examples of emission standards which apply to the rail industry. For details please consult the applicable legislation and/or permitting authority.

- European emission legislation differentiates between locomotive and railcar applications.
- US emission legislation differentiates between line-haul and switch-haul locomotive applications.
- US rail emission legislation is specific for ratings 750 kW and above. For ratings below 750 kW nonroad mobile machinery legislation applies.
- UIC (International railway association) emission standards may be applied when national legislations is not available

#### Examples for emission level description:

- type approval e.g. EU Nonroad St V (2016/1628)
- compliant with CoC e.g. EU Nonroad St IIIA Comp (97/68/EC)
- compliant without CoC e.g. EU Nonroad St IIIA Comp

#### Please note

That the engines and systems (only) comply with country or region specific emission requirements and have appropriate emission certification(s) which are explicitly stated in respective technical specifications. Any export/import/operation of the engine in countries or regions with different applicable emission law requirements is at the customers responsibility.

### NOTES

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#### Further special solution guides

- Marine
- PowerGen
- Mining
- Oil & Gas
- Gendrive

### CONVERSION TABLE

1 kW	= 1.360 PS	g	= 9.80665 m/s <sup>2</sup>				
1 kW	= 1.341 bhp	Л	= 3.14159				
1 bhp	= 1.014 PS	е	= 2.71828				
1 oz	= 28.35 g	е	= 2.71828				
1 lb	= 453.59 g	1 lb	= 16 oz				
1 short ton	= 907.18 kg	1 short ton	= 2000 lbs				
1 lb/bhp	= 447.3 g/PSh	1 ft lb	= 1.356 Nm				
1 lb/bhp	= 608.3 g/kWh	1 ft/min	= 0.00508 m/s				
1 gal/bhp (US)	= 4264 g/kWh	pDiesel	= 0.83 kg/l				
1 kWh	= 860 kcal	1 lb/sqin	= 0.069 bar (1 psi)				
1 cal	= 4.187 J	1 mm Hg	= 1.333 mbar (133.3 Pa)				
1 BTU	= 1.055 kJ	1 mm H <sub>2</sub> O	= 0.0981 mbar (9.81 Pa)				
1 inch	= 2.540 cm	T (K)	= t (°C) + 273.15				
1 sq. inch	= 6.542 cm <sup>2</sup>	t (°C)	= 5/9 x (t (°F) -32)				
1 cu. inch	= 16.387 cm <sup>3</sup>	t (°C)	= 5/4 x t (°R)				
1 foot	= 3.048 dm	1 foot	= 12 inches				
1 sq. foot	= 9.290 dm <sup>2</sup>	1 yard	= 3 feet				
1 mile	= 1.609 km	1 mile	= 5280 feet				
1 naut. mile	= 1.853 km	1 naut. mile	= 6080 feet				
1 UK Gallon	= 4.546 l	1 US Barrel	= 0.159 m <sup>3</sup>				
1 US Gallon	= 3.785 l		= 42 US Gallons				
Energy:	1 J = 1 Ws = 1 VAs = 1 Nm						
Power:	1 W = 1 VA = 1 Nm/s						
Force:	1 N = 1 kgm/s <sup>2</sup>						
Pressure:	1 Pa = 1 N/m² (1 bar = 10 <sup>5</sup> Pa)						
MEP (bar)	$= \frac{P_{cyl}(kW) \times 1200}{n(1/min) \times V_{cyl}(l)}$						
Torque (Nm = $\frac{P_{ges}(kW) \times 30000}{n(1/min) \times \pi}$							

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