



Diesel Generator Set

mtu 6R0225 DS350

325 kWe/60 Hz/Prime/208 - 600V

Reference **mtu 6R0225 DS350 (350 kWe)** for Standby Rating Technical Data

System ratings

Voltage (L-L)	240V †	240V †	208V †	240V †	380V †	480V †	600V †
Phase	1	1	3	3	3	3	3
PF	1	1	0.8	0.8	0.8	0.8	0.8
Hz	60	60	60	60	60	60	60
kW	250	275	325	325	325	325	325
kVA	250	275	406	406	406	406	406
Amps	1,042	1,146	1,128	977	617	489	391
skVA@30% voltage dip	584	584	930	930	767	1,238	1,102
Generator model	572RSL4027	572RSL4027	433CSL6216	433CSL6216	433CSL6216	433CSL6216	433PSL6248
Temp rise	130 °C/40 °C	130 °C/40 °C	130 °C/40 °C	130 °C/40 °C	130 °C/40 °C	130 °C/40 °C	130 °C/40 °C
Connection	12 LEAD DOUBLE DELTA	12 LEAD DOUBLE DELTA	12 LEAD WYE	12 LEAD DELTA	12 LEAD WYE	12 LEAD WYE	4 LEAD WYE

† UL 2200 offered

Certifications and standards

- Emissions
 - EPA Tier 4 Final certified
 - South Coast Air Quality Management District (SCAQMD)
- Generator set is designed and manufactured in facilities certified to standards ISO 9001:2008 and ISO 14001:2004
- Seismic certification - optional
 - 2018 IBC certification
 - HCAI pre-approval
- UL 2200 - optional (refer to *System ratings* for availability)
- CSA - optional
 - CSA C22.2 No. 100
 - CSA C22.2 No. 14
- Performance Assurance Certification (PAC)
 - Generator set tested to ISO 8528-5 for transient response
 - Verified product design, quality and performance integrity
 - All engine systems are prototype and factory tested
- Power rating
 - Accepts rated load in one step per NFPA 110
 - Permissible average power output during 24 hours of operation is approved up to 75%.

Standard features*

- Single source supplier
- Global product support
- Two (2) Year/3,000 Hour Basic Limited Warranty
- 6135HFG06 diesel engine
 - 13.5 liter displacement
 - Common rail fuel injection
 - 4-cycle
- Engine-generator resilient mounted
- Complete range of accessories
- Cooling system
 - Integral set-mounted
 - Engine-driven fan
- Generator
 - Brushless, rotating field generator
 - 2/3 pitch windings
 - 300% short circuit capability with Permanent Magnet Generator (PMG)
 - ◊ PMG standard for 570 frame and larger
 - ◊ PMG optional for 430 frame and smaller
- Digital control panel(s)
 - UL recognized, CSA certified, NFPA 110
 - Complete system metering
 - LCD display

Standard equipment*

Engine

- Air cleaner
- Oil pump
- Oil drain extension and shut-off valve
- Full flow oil filters
- Open crankcase ventilation
- Jacket water pump
- Thermostats
- Blower fan and fan drive
- Radiator - unit mounted
- Electric starting motor - 24V
- Governor - electronic isochronous
- Base - formed steel
- SAE flywheel and bell housing
- Charging alternator - 24V
- Battery rack and cables
- Flexible fuel connectors
- Flexible exhaust connection
- EPA certified engine

Generator

- NEMA MG1, IEEE, and ANSI standards compliance for temperature rise and motor starting
- Sustained short circuit current of up to 300% of the rated current for up to 10 seconds
- Self-ventilated and drip-proof
- Superior voltage waveform
- Digital, solid state, volts-per-hertz regulator
- Brushless alternator with brushless pilot exciter
- 4 pole, rotating field
- 130 °C maximum prime temperature rise
- 1-bearing, sealed
- Flexible coupling
- Full amortisseur windings
- 125% rotor balancing
- 3-phase voltage sensing
- $\pm 0.25\%$ voltage regulation (570 frame) no load to full load
- $\pm 1\%$ voltage regulation (430 frame) no load to full load
- 100% of rated load - one step
- 5% maximum total harmonic distortion

Digital control panel(s)

- Digital metering
- Engine parameters
- Generator protection functions
- Engine protection
- CANBus ECU communications
- Windows®-based software
- Multilingual capability
- Communications to remote annunciator
- Programmable input and output contacts
- UL recognized, CSA certified, CE approved
- Event recording
- IP 54 front panel rating with integrated gasket
- NFPA 110 compatible

Application data

Engine

Manufacturer	John Deere
Model	6135HFG06
Type	4-cycle
Arrangement	6-inline
Displacement: L (in ³)	13.5 (824)
Bore: cm (in)	13.2 (5.2)
Stroke: cm (in)	16.5 (6.5)
Compression ratio	15.3:1
Rated rpm	1,800
Engine governor	JDEC
Maximum power: kWm (bhp)	433 (580)
Steady state frequency band	± 0.25%
Air cleaner	dry

Liquid capacity

Total oil system: L (gal)	48 (12.7)
Engine jacket water capacity: L (gal)	25 (6.6)
System coolant capacity: L (gal)	67.3 (17.8)

Electrical

Electric volts DC	24
Cold cranking amps under -17.8 °C (0 °F)	950
Batteries: group size	31
Batteries: quantity	2

Fuel system

Fuel supply connection size	-10 JIC 37° female
Fuel return Connection size	-6 JIC 37° female
Maximum fuel Lift: m (ft)	2.4 (7.9)
Recommended fuel	diesel #2
Total fuel flow: L/hr (gal/hr)	213.8 (56.48)

Fuel consumption

At 100% of power rating: L/hr (gal/hr)	104.1 (27.5)
At 75% of power rating: L/hr (gal/hr)	77.9 (20.6)
At 50% of power rating: L/hr (gal/hr)	54 (14.3)

DEF consumption

At 100% of power rating: L/hr (gal/hr)	2.92 (0.77)
At 75% of power rating: L/hr (gal/hr)	2.34 (0.62)
At 50% of power rating: L/hr (gal/hr)	1.78 (0.47)

Cooling - radiator system

Ambient capacity of radiator: °C (°F)	50 (122)
Maximum restriction of cooling air: intake and discharge side of radiator: kPa (in. H ₂ O)	0.124 (0.5)
Water pump capacity: L/min (gpm)	727 (192)
Heat rejection to coolant: kW (BTUM)	279 (15,881)
Heat rejection to air to air: kW (BTUM)	144 (8,196)
Heat radiated to ambient: kW (BTUM)	48.1 (2,735)
Fan power: kW (hp) †	19.9 (26.7)

† Open power unit

Air requirements

Aspirating: *m ³ /min (SCFM)	36 (1,271)
Air flow required for radiator cooled unit: *m ³ /min (SCFM) †	669.9 (23,658)
Remote cooled applications; air flow required for dissipation of radiated generator set heat for a maximum of 25 °F rise: *m ³ /min (SCFM)	N/A

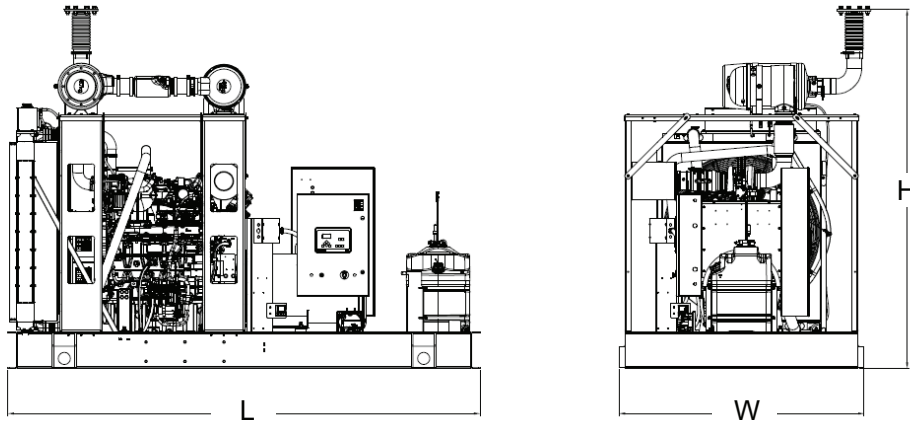
* Air density = 1.184 kg/m³ (0.0739 lbm/ft³)

† Open power unit

Exhaust system

Gas temperature (stack): °C (°F)	527 (981)
Maximum gas temperature during regeneration: °C (°F)	727 (1,341)
Gas volume at stack temp: m ³ /min (CFM)	60 (2,119)
Maximum allowable back pressure at outlet of aftertreatment: kPa (in. H ₂ O)	2.6 (10.5)

Weights and dimensions



Drawing above for illustration purposes only, based on standard open power 480 volt generator set. Lengths may vary with other voltages. Do not use for installation design. See website for unit specific template drawings.

System	Dimensions (L x W x H)	Weight
Open Power Unit (OPU)	3,397 x 2,045 x 2,992 mm (155 x 80.5 x 118 in)	4,700 kg (10,362 lb)

Weights and dimensions are based on open power units and are estimates only. Consult the factory for accurate weights and dimensions for your specific generator set.

Sound data

Unit type	Prime full load
250 kW (Single-Phase Only) Level 0 (OPU): dB(A)	91.3
275 kW (Single-Phase Only) Level 0 (OPU): dB(A)	91.2
325 kW Level 0 (OPU): dB(A)	91.2

Sound data is provided at 7 m (23 ft). Generator set tested in accordance with ISO 8528-10 and with infinite exhaust.

Emissions data

NO _x + NMHC	CO	PM
0.11	0.023	0.008

All units are in g/hp-hr and shown at 100% load (not comparable to EPA weighted cycle values). Emission levels of the engine may vary with ambient temperature, barometric pressure, humidity, fuel type and quality, installation parameters, measuring instrumentation, etc. The data was obtained in compliance with US EPA regulations. The weighted cycle value (not shown) from each engine is guaranteed to be within the US EPA standards.

Rating definitions and conditions

- Prime power ratings apply to installations where utility power is unavailable or unreliable. At varying load, the number of generator set operating hours is unlimited. A 10% overload capacity is available for one hour in twelve. Ratings are in accordance with ISO 8528-1, ISO 3046-1, BS 5514, and AS 2789. Average load factor: ≤ 75%.
- Nominal ratings at standard conditions: 25 °C and 300 meters (77 °F and 1,000 feet).
- Deration factor:
 - Consult your local **mtu** Distributor for altitude derations.
 - Consult your local **mtu** Distributor for temperature derations.

C/F = Consult Factory/**mtu** Distributor
N/A = Not Available