Diesel Generator Set

MTU 6R0225 DS350

325 kWe/60 Hz/Prime/208 - 600V
Reference MTU 6R0225 DS350 (350 kWe) for Standby Rating Technical Data

System ratings

<table>
<thead>
<tr>
<th>Voltage (L-L)</th>
<th>240V †</th>
<th>240V †</th>
<th>208V †</th>
<th>240V †</th>
<th>380V †</th>
<th>480V †</th>
<th>600V †</th>
</tr>
</thead>
<tbody>
<tr>
<td>Phase</td>
<td>1</td>
<td>1</td>
<td>3</td>
<td>3</td>
<td>3</td>
<td>3</td>
<td>3</td>
</tr>
<tr>
<td>PF</td>
<td>1</td>
<td>1</td>
<td>0.8</td>
<td>0.8</td>
<td>0.8</td>
<td>0.8</td>
<td>0.8</td>
</tr>
<tr>
<td>Hz</td>
<td>60</td>
<td>60</td>
<td>60</td>
<td>60</td>
<td>60</td>
<td>60</td>
<td>60</td>
</tr>
<tr>
<td>kW</td>
<td>250</td>
<td>275</td>
<td>325</td>
<td>325</td>
<td>325</td>
<td>325</td>
<td>325</td>
</tr>
<tr>
<td>kVA</td>
<td>250</td>
<td>275</td>
<td>406</td>
<td>406</td>
<td>406</td>
<td>406</td>
<td>406</td>
</tr>
<tr>
<td>Amps</td>
<td>1,042</td>
<td>1,146</td>
<td>1,128</td>
<td>977</td>
<td>617</td>
<td>489</td>
<td>391</td>
</tr>
<tr>
<td>skVA@30% voltage dip</td>
<td>584</td>
<td>584</td>
<td>930</td>
<td>930</td>
<td>767</td>
<td>1,238</td>
<td>1,102</td>
</tr>
<tr>
<td>Generator model</td>
<td>572RSL4027</td>
<td>572RSL4027</td>
<td>433CSL6216</td>
<td>433CSL6216</td>
<td>433CSL6216</td>
<td>433CSL6216</td>
<td>433PSL6248</td>
</tr>
<tr>
<td>Temp rise</td>
<td>130 °C/40 °C</td>
<td>130 °C/40 °C</td>
<td>130 °C/40 °C</td>
<td>130 °C/40 °C</td>
<td>130 °C/40 °C</td>
<td>130 °C/40 °C</td>
<td>130 °C/40 °C</td>
</tr>
<tr>
<td>Connection</td>
<td>12 LEAD DOUBLE DELTA</td>
<td>12 LEAD DOUBLE DELTA</td>
<td>12 LEAD WYE</td>
<td>12 LEAD DELTA</td>
<td>12 LEAD WYE</td>
<td>12 LEAD WYE</td>
<td>4 LEAD WYE</td>
</tr>
</tbody>
</table>

† UL 2200 offered

Certifications and standards

- Emissions
  - EPA Tier 4 Final certified
- Generator set is designed and manufactured in facilities certified to standards ISO 9001:2008 and ISO 14001:2004
- Seismic certification - optional
- IBC certification
- OSHPD Pre-approval
- UL 2200 - optional (refer to System ratings for availability)
- CSA - optional
  - CSA C22.2 No. 100
  - CSA C22.2 No. 14
- Performance Assurance Certification (PAC)
- Generator set tested to ISO 8528-5 for transient response
- Verified product design, quality and performance integrity
- All engine systems are prototype and factory tested
- Power rating
  - Accepts rated load in one step per NFPA 110
  - Permissible average power output during 24 hours of operation is approved up to 75%.
Standard features *

- MTU is a single source supplier
- Global product support
- 2 year standard warranty
- 6135HFG06 diesel engine
  - 13.5 liter displacement
  - Common rail fuel injection
  - 4-cycle
- Engine-generator resilient mounted
- Complete range of accessories
- Cooling system
  - Integral set-mounted
  - Engine-driven fan
- Digital control panel(s)
  - UL recognized, CSA certified, NFPA 110
  - Complete system metering
  - LCD display

Standard equipment *

**Engine**
- Air cleaner
- Oil pump
- Oil drain extension and S/O valve
- Full flow oil filters
- Open crankcase ventilation
- Jacket water pump
- Thermostats
- Blower fan and fan drive
- Radiator - unit mounted
- Electric starting motor - 24V
- Governor – electronic isochronous
- Base - formed steel
- SAE flywheel and bell housing
- Charging alternator - 24V
- Battery rack and cables
- Flexible fuel connectors
- Flexible exhaust connection
- EPA certified engine

**Generator**
- NEMA MG1, IEEE, and ANSI standards compliance for temperature rise and motor starting
- Sustained short circuit current of up to 300% of the rated current for up to 10 seconds
- Self-ventilated and drip-proof
- Superior voltage waveform
- Digital, solid state, volts-per-hertz regulator
- No load to full load regulation
- Brushless alternator with brushless pilot exciter
- 4 pole, rotating field
- 130 °C maximum prime temperature rise
- 1-bearing, sealed
- Flexible coupling
- Full amortisseur windings
- 125% rotor balancing
- 3-phase voltage sensing
- ±0.25% voltage regulation (570 frame)
- ±1% voltage regulation (430 frame)
- 100% of rated load - one step
- 5% maximum total harmonic distortion
- Brushless, rotating field generator
- 2/3 pitch windings
- 300% short circuit capability with Permanent Magnet Generator (PMG)
  ◊ PMG standard for 570 frame and larger
  ◊ PMG optional for 430 frame and smaller
- Digital control panel(s)
  - UL recognized, CSA certified, NFPA 110
  - Complete system metering
  - LCD display
Application data

Engine
Manufacturer: John Deere
Model: 6135HFG06
Type: 4-cycle
Arrangement: 6-inline
Displacement: L (in³): 13.5 (824)
Bore: cm (in): 13.2 (5.2)
Stroke: cm (in): 16.5 (6.5)
Compression ratio: 15.3:1
Rated rpm: 1,800
Engine governor: JDEC
Maximum power: kWm (bhp): 433 (580)
Speed regulation: ± 0.25%
Air cleaner: dry

Liquid capacity (Lubrication)
Total oil system: L (gal): 48 (12.7)
Engine jacket water capacity: L (gal): 25 (6.6)
System coolant capacity: L (gal): 67.3 (17.8)

Electrical
Electric volts DC: 24
Cold cranking amps under -17.8 °C (0 °F): 950

Fuel system
Fuel supply connection size: -10 JIC 37° female
Fuel return connection size: -6 JIC 37° female
Maximum fuel lift: m (ft): 2.4 (7.9)
Recommended fuel: diesel #2
Total fuel flow: L/hr (gal/hr): 213.8 (56.48)

Fuel consumption
At 100% of power rating: L/hr (gal/hr): 104.1 (27.5)
At 75% of power rating: L/hr (gal/hr): 77.9 (20.6)
At 50% of power rating: L/hr (gal/hr): 54 (14.3)

DEF consumption
At 100% of power rating: L/hr (gal/hr): 2.92 (0.77)
At 75% of power rating: L/hr (gal/hr): 2.34 (0.62)
At 50% of power rating: L/hr (gal/hr): 1.78 (0.47)

Cooling - radiator system
Ambient capacity of radiator: °C (°F): 50 (122)
Maximum restriction of cooling air: intake and discharge side of radiator: kPa (in. H₂O): 0.124 (0.5)
Water pump capacity: L/min (gpm): 727 (192)
Heat rejection to coolant: kW (BTUM): 279 (15,881)
Heat rejection to air to air: kW (BTUM): 144 (8,196)
Heat radiated to ambient: kW (BTUM): 48.1 (2,735)
Fan power: kW (hp): 19.9 (26.7)

Air requirements
Aspirating: *m³/min (SCFM): 36 (1,271)
Air flow required for radiator cooled unit: *m³/min (SCFM): 669.9 (23,658)
Remote cooled applications; air flow required for dissipation of radiated generator set heat for a maximum of 25 °F rise: *m³/min (SCFM): N/A

* Air density = 1.184 kg/m³ (0.0739 lbm/ft³)
† Open power unit

Exhaust system
Gas temperature (stack): °C (°F): 527 (981)
Maximum gas temperature during regeneration: °C (°F): 727 (1,341)
Gas volume at stack temp: m³/min (CFM): 60 (2,119)
Maximum allowable back pressure at outlet of aftertreatment: kPa (in. H₂O): 2.6 (10.5)

† Open power unit
Weights and dimensions

Drawing above for illustration purposes only, based on standard open power 480 volt generator set. Lengths may vary with other voltages. Do not use for installation design. See website for unit specific template drawings.

<table>
<thead>
<tr>
<th>System</th>
<th>Dimensions (L x W x H)</th>
<th>Weight (dry/less tank)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Open power unit (OPU)</td>
<td>3,397 x 2,045 x 2,992 mm (155 x 80.5 x 118 in)</td>
<td>4,700 kg (10,362 lb)</td>
</tr>
</tbody>
</table>

Weights and dimensions are based on open power units and are estimates only. Consult the factory for accurate weights and dimensions for your specific generator set.

Sound data

<table>
<thead>
<tr>
<th>Unit type</th>
<th>Prime full load</th>
</tr>
</thead>
<tbody>
<tr>
<td>250 kW (Single-Phase Only) Level 0: Open Power Unit dB(A)</td>
<td>91.3</td>
</tr>
<tr>
<td>275 kW (Single-Phase Only) Level 0: Open Power Unit dB(A)</td>
<td>91.2</td>
</tr>
<tr>
<td>325 kW Level 0: Open Power Unit dB(A)</td>
<td>91.2</td>
</tr>
</tbody>
</table>

Sound data is provided at 7 m (23 ft). Generator set tested in accordance with ISO 8528-10 and with infinite exhaust.

Emissions data

<table>
<thead>
<tr>
<th>NOₓ + NMHC</th>
<th>CO</th>
<th>PM</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.11</td>
<td>0.023</td>
<td>0.008</td>
</tr>
</tbody>
</table>

All units are in g/hp-hr and shown at 100% load (not comparable to EPA weighted cycle values). Emission levels of the engine may vary with ambient temperature, barometric pressure, humidity, fuel type and quality, installation parameters, measuring instrumentation, etc. The data was obtained in compliance with US EPA regulations. The weighted cycle value (not shown) from each engine is guaranteed to be within the US EPA standards.

Rating definitions and conditions

- Prime power ratings apply to installations where utility power is unavailable or unreliable. At varying load, the number of generator set operating hours is unlimited. A 10% overload capacity is available for one hour in twelve. Ratings are in accordance with ISO 8528-1, ISO 3046-1, BS 5514, and AS 2789. Average load factor: ≤ 75%.
- Consult your local MTU Distributor for derating information.

C/F = Consult Factory/MTU Distributor
N/A = Not Available

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