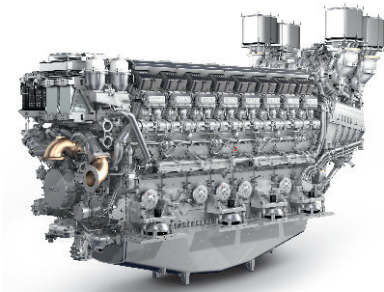




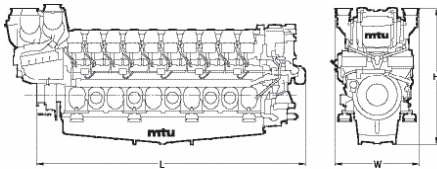
## Marine

# DIESEL ENGINES 16V 8000 M91L

for Fast Vessels with Low Load Factors (IDS)



| Engine | Dimensions (LxWxH) mm (in)        | Mass, dry kg (lbs) |
|--------|-----------------------------------|--------------------|
| M91L   | 5698x2040x3375 (224.3x80.3x132.9) | 42000 (92594)      |



Typical applications: Ferries, Large Displacement Yachts, OPVs, Naval Auxiliary Vessels

Optional equipment and finishing shown. Standard may vary.

| Engine type                        |           | 16V 8000 M91L       |
|------------------------------------|-----------|---------------------|
| Rated power ICFN                   | kW        | 8000                |
|                                    | (bhp)     | (10728)             |
| Speed                              | rpm       | 1150                |
| No. of cylinders                   |           | 16                  |
| Bore/stroke                        | mm (in)   | 265/315 (10.4/12.4) |
| Displacement                       | l (cu in) | 278 (21200)         |
| Optimization of exhaust emissions* |           | IMO II              |

\* IMO - International Maritime Organisation (MARPOL)  
EPA - US Marine Regulation 40 CFR 1042

| Fuel Consumption * |       | 16V 8000 M91L |
|--------------------|-------|---------------|
| at rated power     | g/kWh | 198           |
|                    | l/h   | 1908          |
|                    | gal/h | 504           |

\* Tolerance +5% per ISO 3046, Diesel fuel to DIN EN 590 with a min L.H.V. of 42800kJ/kg (18390 BTU/lb)

| Standard equipment       |   |
|--------------------------|---|
| Starting system          | Air starter motor, 15 bar; press. reduct. station 40/15 bar, coolant preheating system  |
| Oil system               | Lube oil pump, automatic filter with backflushing, centrifugal oil filter, lube-oil heat exchanger, lube oil priming pump, lube oil level monitoring/replenishment system, switchboxes for lube oil replenishment and priming pumps   |
| Fuel system              | Fuel delivery pump, fuel duplex filter with diverter valve, "common rail" fuel injection system with high-pressure pump, pressure accumulator and electronically fuel injection with cylinder cutout system, jacketed HP fuel lines, leak-off fuel tank level monitored, fuel hand pump, fuel pre-filter with water separator, fuel recoler |
| Cooling system           | MTU-split-circuit coolant system, coolant-to-raw water plate core heat exchanger, centrifugal raw water pump with priming system, coolant circulation pump, coolant expansion tank  |
| Combustion air system    | Engine coolant temperature-controlled intercooler, sequential turbocharging with 4 water-cooled turbochargers, on-engine set of combustion-air filters  |
| Exhaust system           | On-engine exhaust manifolds, exhaust bellows  |
| Mounting system          | Resilient mounts  |
| Power transmission       | Torsional and offset compensating couplings   |
| Engine management system | Engine control and monitoring system (MDEC), interface to remote control and monitoring system, local operating panel (LOP)   |
| Interfaces               | Flexible joints (hose lines, rubber bellows)  |

| Optional equipment        |   |
|---------------------------|---|
| Starting system           | Compressed air tanks  |
| Monitoring/Control system | Monitoring and control system MCS-5, remote control system RCS-5                    |
| Gearbox option            | Various gearbox models  |
| Classification            | ABS, BV, CR, DNV, GL, KR,LR, NK, RINA incl. necessary extensions to scope of supply |

Reference conditions:

> Intake-air temperature: 25°C (77°F)

> Ambient air pressure: 1000 mbar

> Altitude above sea level: 100 m (328 ft)

Customization possible. Engines illustrated in this document may feature options not fitted as standard to standard engine.